

# **WTC3243 HB**

Ultrastable Thermoelectric Controller Warning: This is a Low Voltage Device

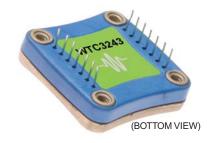
# **GENERAL DESCRIPTION:**

The WTC3243 is a powerful, compact analog PI (Proportional, Integral) control loop circuit optimized for use in ultrastable thermoelectric temperature control applications. The HB version of WTC3243 offers low voltage operation for use with a **Lithium Ion Battery** or other low voltage power supplies.

The WTC3243 maintains precision temperature regulation using an adjustable sensor bias current and error amplifier circuit that operates directly with thermistors, RTDs, AD590, and LM335 type temperature sensors.

Supply up to 2.2 Amps of heat and cool current to your thermoelectric from a single +3.6 Volt power supply. Operate resisitive heaters by disabling the cooling current output. Adjust temperature at the voltage setpoint input pin. Independently configure the adjustable PI control loop using simple resistors.

An evaluation board is available to quickly integrate the WTC3243 HB into your system.



# **FEATURES:**

- Low Cost
- •Ultrastable PI Control
- •High ±2.2 Amps Output Current
- Control Above and Below Ambient
- •Small Package Size (1.30" X 1.26" X 0.313")
- Voltage Controlled Setpoint
- •Adjustable Sensor Bias Current Source
- Adjustable Sensor Gain
- Independent Heat and Cool Current Limits

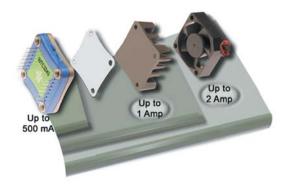
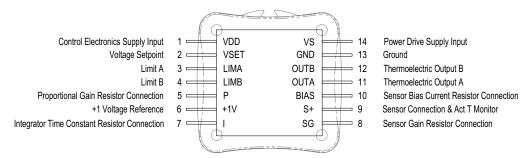


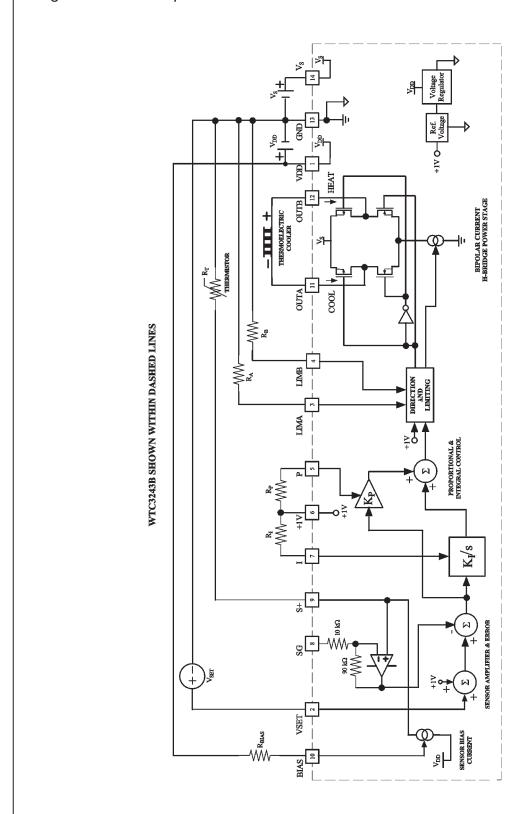
Figure 1
Top View Pin Layout and Descriptions

# **TOP VIEW**



IF YOU ARE UPGRADING FROM THE WHY5640: The position of Pin 1 on the WHY5640 is reversed (or mirrored) relative to the position of Pin 1 on the WTC3243.

Figure 2
External Connections
Using Thermistor Temperature Sensors



# ELECTRICAL AND OPERATING SPECIFICATIONS

ABSOLUTE MAXIMUM RATINGS RATING	SYMBOL	VALUE	UNIT
Supply Voltage 1 (Voltage on Pin 1)	$V_{DD}$	+3 to +5.5	Volts DC
Supply Voltage 2 (Voltage on Pin 14)	V <sub>S</sub>	+3.3 to +8	Volts DC
Output Current (See SOA Chart)	I <sub>OUT</sub>	±2.2	Amperes
Power Dissipation, T <sub>AMBIENT</sub> = +25°C (See SOA Chart) (with fan and			
heat sink)	P <sub>MAX</sub>	9	Watts
Operating Temperature, case	T <sub>OPR</sub>	-40 to +85	°C
Storage Temperature	T <sub>STG</sub>	-65 to +150	°C

PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNITS
TEMPERATURE CONTROL					00
Short Term Stability,	TSET = $25$ °C using 10 kΩ thermistor				
1 hour		0.001	0.005	0.010	°C
Long Term Stability,	TSET = 25°C using 10 kΩ thermistor				
24 hour		0.003	0.008	0.010	°C
Control Loop		Р	PI		
P (Proportional Gain)		1		100	A/V
I (Integrator Time					
Constant)		0.75		4.5	Sec.
Setpoint Voltage vs. Actual T		0.1	2	4	mV
Monitor Voltage	TSET = $25^{\circ}$ C using 10 k $\Omega$ thermistor		<1%(Rev A)		
OUTPUT					
Current, peak, see SOA Chart		±2.0		±2.2	Amps
Compliance Voltage,					
Pin 11 to Pin 12	Full Temp. Range, I <sub>OUT</sub> = 100 mA	V <sub>S</sub> - 0.7	V <sub>S</sub> - 0.5		Volts
Compliance Voltage,					
Pin 11 to Pin 12	Full Temp. Range, I <sub>OUT</sub> = 1 Amp	V <sub>S</sub> - 1.2	V <sub>S</sub> - 1.0		Volts
Compliance Voltage,					
Pin 11 to Pin 12	Full Temp. Range, I <sub>OUT</sub> = 1.5 Amps	V <sub>S</sub> - 1.6	V <sub>S</sub> - 1.4		Volts
Compliance Voltage,					
Pin 11 to Pin 12	Full Temp. Range, I <sub>OUT</sub> = 2.0 Amps	V <sub>S</sub> - 1.8	V <sub>S</sub> - 1.6		Volts
Compliance Voltage,					
Resistive Heater	Full Temp. Range, I <sub>OUT</sub> = 2.0 Amps	V <sub>S</sub> - 1.7	V <sub>S</sub> - 1.6		Volts
POWER SUPPLY					
Voltage, VDD		3		5	Volts
Current, VDD supply, quiescent			8		mA
Voltage, Vs		3.3		8	Volts
Current, Vs supply, quiescent			8		mA
		3.3	8	8	

# ELECTRICAL AND OPERATING SPECIFICATIONS

PARAMETER INPUT	TEST CONDITIONS	MIN	TYP	MAX	UNITS
Offset Voltage, initial	Pins 2 and 9		1	2	mV
Bias Current	Pins 2 and 9, T <sub>AMBIENT</sub> = 25°C		20	50	nA
Offset Current	Pins 2 and 9, T <sub>AMBIENT</sub> = 25°C		2	10	nA
Common Mode Range	Pins 2 and 9, Full Temp. Range	0		VDD-2 <sup>1</sup>	V
Common Mode Rejection	Full Temperature Range	60	85		dB
Power Supply Rejection	Full Temperature Range	60	80		dB
Input Impedence			500		kΩ
Input voltage range		GND		VDD-2 <sup>1</sup>	Volts
THERMAL					
Heatspreader Temperature Rise	T <sub>AMBIENT</sub> =25°C	28	30	33	°C/W
Heatspreader Temperature Rise	With WHS302 Heatsink, WTW002 Thermal	18	21.5	25	°C/W
	Washer				
Heatspreader Temperature Rise	With WHS302 Heatsink, WTW002 Thermal	3.1	3.4	3.9	°C/W
	Washer, and 3.5 CFM Fan				

<sup>&</sup>lt;sup>1</sup>The bias source has a compliance up to VDD - 2.0 V. In normal operation this limits the sensor voltage range from 0.0V to VDD - 2.0V. While voltages up to +/- 5V outside this range on the Vset pin will not damage the unit, it will not provide proper control under these conditions.

PAGE 5

# **PIN DESCRIPTIONS**

PIN NO.	PIN	NAME	FUNCTION
1	VDD	Control Electronics Power Supply Input	Connect a +3V to +5V power supply to Pin 1
			(VDD) and Pin 13 (GND).
2	VSET	Voltage Setpoint	Connect a voltage source between Pin 2 (VSET)
		[Transfer functions are noted on operating	and Pin 13 (GND) to control the temperature
		diagrams with a "*"]	setting.
3	LIMA	Limit A	A resistor connected between Pin 3 (LIMA) and
			Pin 13 (GND) limits the output current drawn off
			the Pin 14 (VS) supply input to the Pin 11
			(OUTA).
4	LIMB	Limit B	A resistor connected between Pin 4 (LIMB) and
			Pin 13 (GND) limits the output current drawn off
			the Pin 14 (VS) supply input to the Pin 12
	_		(OUTB).
5	Р	Proportional Gain	Connect a resistor between Pin 5 (P) and Pin 6
	45.4	Resistor Connection	(+1V) to configure the Proportional Gain setting.
6	+1V	+1 Volt	+1 Volt Reference
7	I	Integrator Time Constant	Connect a resistor between Pin 7 (I) and Pin
		Resistor Connection	6 (+1V) to configure the Integrator Time Constant
	00	Canada Cair Desistar Connection	setting.
8	SG	Sensor Gain Resistor Connection	Connect a resistor between Pin 8 (SG) and Pin 13
9	S+	Sensor Connection	(GND) to adjust the Sensor Gain setting.
9	5+	Sensor Connection	Connect resistive and LM335 type temperature sensors across Pin 9 (S+) and Pin 13 (GND).
			Connect a 10 k $\Omega$ resistor across Pin 9 (S+) and
			Pin 13 (GND) when using AD590 type temperature
			sensors. The negative terminal of the AD590
			sensor connects to Pin 9 (S+) and the positive
			terminal to Pin 1 (VDD). AD590 operation
			requires that VDD be +8 Volts or greater for
			proper operation.
10	BIAS	Sensor Bias Current Resistor Connection	Connect a resistor between Pin 10 (BIAS) and Pin
			1 (VDD) to configure the sensor bias current.
			, , , , , , , , , , , , , , , , , , , ,

IF YOU ARE UPGRADING FROM THE WHY5640: The position of Pin 1 on the WHY5640 is reversed (or mirrored) relative to the position of Pin 1 on the WTC3243.

PAGE 6

# **PIN DESCRIPTIONS**

PIN NO.	PIN	NAME	FUNCTION
11	OUTA	Thermoelectric Output A	Connect Pin 11 (OUTA) to the negative terminal
			on your thermoelectric when controlling
			temperature with Negative Temperature
			Coefficient thermistors. With NTC sensors the TEC
			current will flow from OUTA to OUTB when heating
			(opposite polarity for PTC sensors).
			Connect Pin 11 (OUTA) to the positive
			thermoelectric terminal when using Positive
			Temperature Coefficient RTDs, LM335
			type, and AD590 type temperature sensors.
12	OUTB	Thermoelectric Output B	Connect Pin 12 (OUTB) to the positive terminal
			on your thermoelectric when controlling
			temperature with Negative Temperature
			Coefficient thermistors. With NTC sensors the TEC
			current will flow from OUTB to OUTA when cooling
			(opposite polarity for PTC sensors).
			Connect Pin 12 (OUTB) to the negative
			thermoelectric terminal when using Positive
			Temperature Coefficient RTDs, LM335 type, and
		_	AD590 type temperature sensors.
13	GND	Ground	Connect the power supply ground connections to
			Pin 13 (GND). All ground connections to this pin
			should be wired separately.
14	VS	Power Drive Supply Input	Provides power to the WTC3243 H-Bridge power
			stage. Supply range input for this pin is +3 to
			+8 Volts DC. The maximum current drain on this
			terminal should not exceed 2.2 Amps.
			CAUTION: Care should be taken to observe the
			maximum power dissipation limits before applying
			power to the device.

IF YOU ARE UPGRADING FROM THE WHY5640: The position of Pin 1 on the WHY5640 is reversed (or mirrored) relative to the position of Pin 1 on the WTC3243.

#### TYPICAL PERFORMANCE GRAPHS

# Caution:

Do not exceed the Safe Operating Area (SOA). Exceeding the SOA voids the warranty.

To determine if the operating parameters fall within the SOA of the device, the maximum voltage drop across the controller and the maximum current must be plotted on the SOA curves.

These values are used for the example SOA determination:

Vs= 5 volts

Vload = 1.5 volts

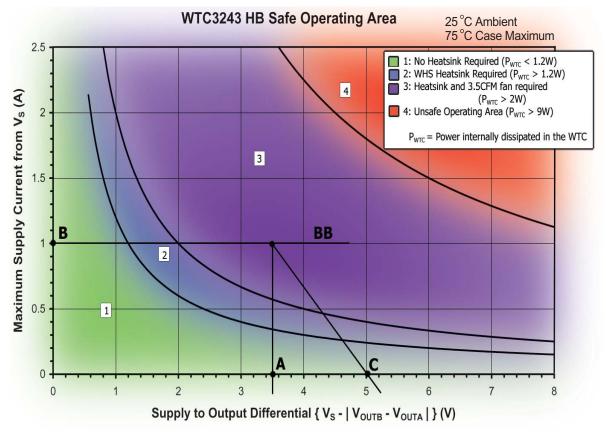
ILoad = 1 amp

These values are determined from the specifications of the TEC or resistive heater

- Follow these steps:
  - 1. Determine the maximum voltage drop across the controller, Vs-Vload, and mark on the X axis. (5volts 1.5 volts = 3.5 volts, Point A)
  - 2. Determine the maximum current, ILoad, through the controller and mark on the Y axis: (1 amp, Point B)
  - 3. Draw a horizontal line through Point B across the chart. (Line BB)
  - 4. Draw a vertical line from Point A to the maximum current line indicated by Line BB.
  - 5. Mark Vs on the X axis. (Point C)
  - 6. Draw the Load Line from where the vertical line from point A intersects Line BB down to Point C.

An online tool is available for calculating your load line is available at <a href="http://www.teamwavelength.com/tools/calculator/soa/defaulttc.htm">http://www.teamwavelength.com/tools/calculator/soa/defaulttc.htm</a>.

Refer to the chart shown below and note that the Load Line is in the Unsafe Operating Areas for use with no heatsink (1) or the heatsink alone (2), but is outside of the Unsafe Operating Area for use with heatsink and Fan (3).



# 1. CONFIGURING HEATING AND COOLING CURRENT LIMITS

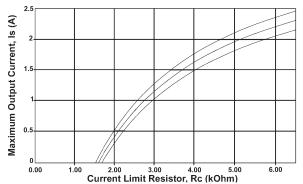
Refer to Table 1 to select appropriate resistor values for  $R_A$  and  $R_{B_{-}}$ 

# Setting Current Limits Independently Using Trimpots

The  $5k\Omega$  trimpots shown in Figure 4 adjust the maximum output currents from 0 to 2.3 Amps.

# **Heat and Cool Current Limits**

APPROXIMATE VALUE OF CURRENT LIMIT RESISTOR Rc vs MAXIMUM OUTPUT CURRENT



**Table 1**Current Limit Set Resistor vs
Maximum Output Current

Maximum	Current	Maximum	Current
Output	Limit Set	Output	Limit Set
Currents	Resistor,	Current	Resistor,
(Amps)	$(k\Omega) R_A,R_B$	(Amps)	$(k\Omega) R_A,R_B$
0.0	1.60	1.2	3.05
0.1	1.69	1.3	3.23
0.2	1.78	1.4	3.43
0.3	1.87	1.5	3.65
0.4	1.97	1.6	3.88
0.5	2.08	1.7	4.13
0.6	2.19	1.8	4.42
0.7	2.31	1.9	4.72
0.8	2.44	2.0	5.07
0.9	2.58	2.1	5.45
1.0	2.72	2.2	5.88
1.1	2.88	2.3	6.36

Figure 3
Fixed Heat and Cool Current
Limits

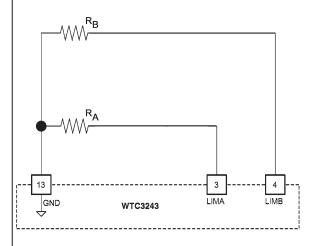
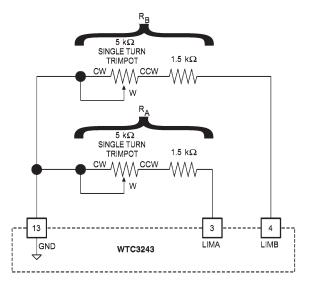


Figure 4
Independently Adjustable Heat
and Cool Current Limits



# 2. RESISTIVE HEATER TEMPERATURE CONTROL

The WTC3243 can operate resistive heaters by disabling the cooling output current. When using Resistive Heaters with NTC thermistors, connect Pin 3 (LIMA) to Pin 13 (GND) with a  $1.5~\mathrm{k}\Omega$  resistor.

Connect Pin 4 (LIMB) to Pin 13 (GND) with a 1.5 k $\Omega$  resistor when using RTDs, LM335 type, and AD590 type temperature sensors with a resistive heater.

# 3. DISABLING THE OUTPUT CURRENT

The output current can be enabled and disabled, as shown in Figure 5, using a DPST (Double Pole–Single Throw) switch.

# 4. ADJUSTING THE SENSOR BIAS CURRENT AND SENSOR GAIN FOR RESISTIVE TEMPERATURE SENSORS

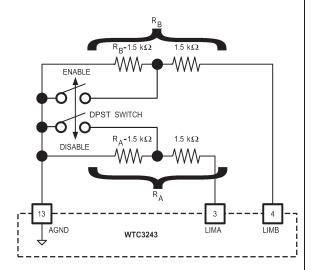
Connect a resistor  $R_{BIAS}$  between Pin 10 (BIAS) and Pin 1 (VDD) to adjust the sensor bias current. Table 2 lists the suggested resistor values for  $R_{BIAS}$  versus the range of resistances of the resistive temperature sensor. Equation 1 demonstrates how to calculate a value of  $R_{BIAS}$  given a desired sensor bias current,  $I_{BIAS}$ .

The sensor signal applied to Pin 9 (S+) can be amplified up to a factor of 10 by inserting a resistor,  $R_{S_1}$  between Pin 8 (SG) and Pin 13 (GND). Connect Pin 8 (SG) directly to Pin 13 (GND) for a sensor gain of 10. The lower the value of  $R_{S_1}$ , the more gain applied to the sensor signal.

Equation 2 demonstrates how to calculate a value for R<sub>S</sub> given a desired sensor gain.

Table 2 lists the suggested resistor values for  $R_S$  versus the range of resistances of the resistive temperature sensor.

Figure 5
Disabling the Output Current



# **Equation 1**

Calculating R<sub>BIAS</sub>

$$R_{BIAS} = \frac{2}{I_{BIAS}} [\Omega]$$

# **Equation 2**

Calculating Rs

$$R_{\rm S} = \left(\frac{90,000}{(G_{\rm sensor} - 1)} - 10,000\right) [\Omega]$$

#### Table 2

Sensor Gain Resistor  $R_{\text{S}}$  vs Resistance Temperature Sensor

Sensor Resistance Range	Sensor Bias Resistor, RBIAS	Sensor Bias Current	Sensor Gain Resistor, R <sub>S</sub>	Sensor Gain
$35\Omega$ to $350\Omega$	2 kΩ	1mA	SHORT	10
$350\Omega$ to $3.5$ kΩ	2 kΩ	1mA	OPEN	1
$3.5$ k $\Omega$ to $35$ k $\Omega$	20 kΩ	100µA	OPEN	1
35k $\Omega$ to 350k $\Omega$	200 kΩ	10μΑ	OPEN	1

# 5. ADJUSTING THE CONTROL LOOP **PROPORTIONAL GAIN**

The control loop proportional gain can be adjusted by inserting a resistor, R<sub>P</sub>, between Pin 5 (P) and Pin 6 (+1V) to set P from 1 to 100.

Equation 3 demonstrates how to calculate a value for R<sub>P</sub> given a desired proportional gain.

Equation 4 demonstrates how to calculate the Proportional gain, P. given a value for Rp.

Table 3 lists the suggested resistor values for R<sub>P</sub> versus sensor type and the ability of the thermal load to change temperature rapidly.

# 6. ADJUSTING THE CONTROL LOOP INTEGRATOR TIME CONSTANT

The control loop integrator time constant can be adjusted by inserting a resistor, R<sub>I</sub>, between Pin 6 (+1V) and Pin 7 (I) to set ITC from 0.75 to 4.5 seconds.

Equation 5 demonstrates how to calculate a value for R<sub>I</sub> given a desired integrator time constant. The integrator time constant,  $I_{TC}$ , is measured in seconds.

Equation 6 demonstrates how to calculate the integrator time constant,  $I_{TC}$ , given a value for R<sub>I</sub>.

Table 4 lists the suggested resistor values for R<sub>I</sub> versus sensor type and the ability of the thermal load to change temperature rapidly.

#### Overshoot with Small Loads

When using the WTC with small, fast loads, the unit has a tendency to overshoot by up to 10 °C. This problem is caused by overcompensation by the integrator and can be solved by taking the integrator term out of the system. This can be done by placing a shorting jumper between Pin 6 (+1V) and Pin 7 (I).

# **Equation 3**

Calculating 
$$R_p$$
 from P
$$R_P = \left(\begin{array}{c} 100,000 \\ \hline \frac{100}{P} - 1 \end{array}\right) [\Omega]$$

# **Equation 4**

Calculating P From R<sub>n</sub>

$$P = \left(\frac{100}{\frac{100,000}{R_{P}} + 1}\right) [Amps / Volts]$$

# **Equation 5**

Calculating R<sub>I</sub> from I<sub>TC</sub>

$$R_{I} = \left(\frac{100,000}{\frac{4}{3}I_{TC}-1}\right] [\Omega]$$

# **Equation 6**

Calculating ITC from RI

$$I_{TC} = 3/4 \left( \frac{100,000}{R_{I}} + 1 \right) [Seconds]$$

#### Table 3

Proportional Gain Resistor R<sub>P</sub> vs Sensor Type and Thermal Load Speed

	Proportional Gain Resistor, R <sub>P</sub>	Proportional Gain, [Amps/Volt]	Sensor Type/ Thermal Load Speed
	4.99 kΩ	5	Thermistor/Fast
	24.9 k $\Omega$	20	Thermistor/Slow
	100 kΩ	50	RTD/Fast
	Open	100	RTD/Slow
	24.9 kΩ	20	AD590 or LM335/ Fast
	100 kΩ	50	AD590 or LM335/ Slow
- 1			

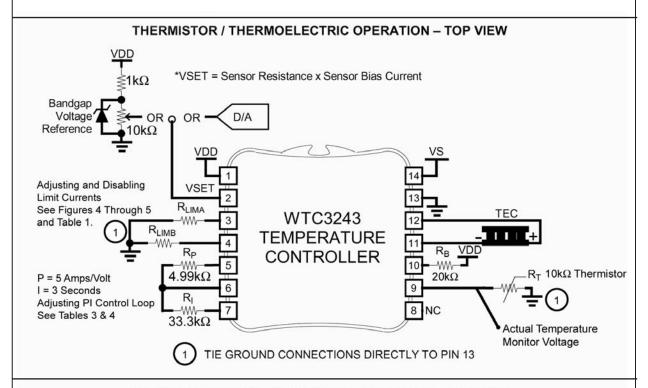
# Table 4

Integrator Time Constant vs Sensor Type and Thermal Load Speed

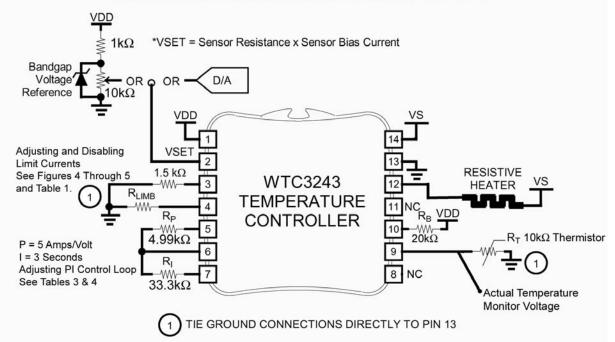
Integrator Resistor, R <sub>I</sub>	Integrator Time Constant, [Seconds]	Sensor Type/ Thermal Load Speed
33.3 kΩ	3	Thermistor/Fast
20 kΩ	4.5	Thermistor/Slow
Open	0.75	RTD/Fast
300 kΩ	1	RTD/Slow
300 kΩ	1	AD590 or LM335/ Fast
20 kΩ	4.5	AD590 or LM335/ Slow

# 7. OPERATING WITH THERMISTOR TEMPERATURE SENSORS

The diagrams on this page demonstrate how to configure the WTC3243 for operation with a  $10k\Omega$  thermistor temperature sensor.



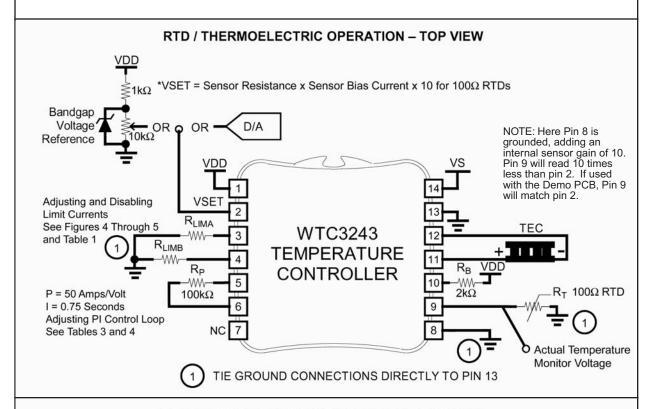
# THERMISTOR / RESISTIVE HEATER OPERATION - TOP VIEW



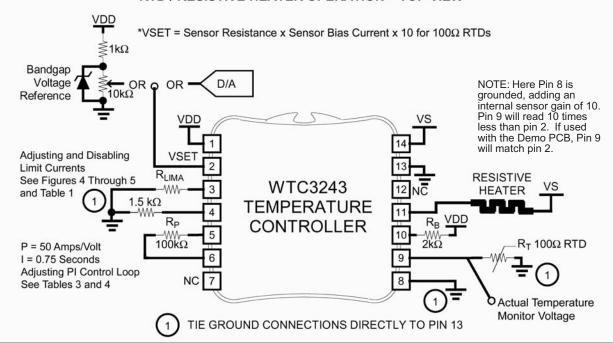
#### IF YOU ARE UPGRADING FROM THE WHY5640:

# 8. OPERATING WITH RTD TEMPERATURE SENSORS

The following diagrams demonstrate how to configure the WTC3243 for operation with a  $100\Omega$  Platinum RTD temperature sensor.



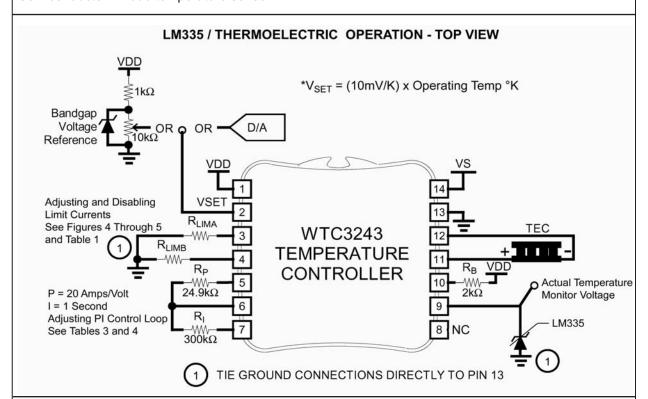
#### RTD / RESISTIVE HEATER OPERATION - TOP VIEW



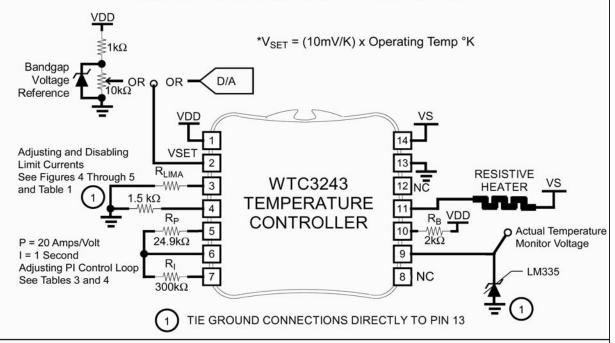
## IF YOU ARE UPGRADING FROM THE WHY5640:

# 9. OPERATING WITH LM335 TYPE TEMPERATURE SENSORS

The following diagrams demonstrate how to configure the WTC3243 for operation with a National Semiconductor LM335 temperature sensor.



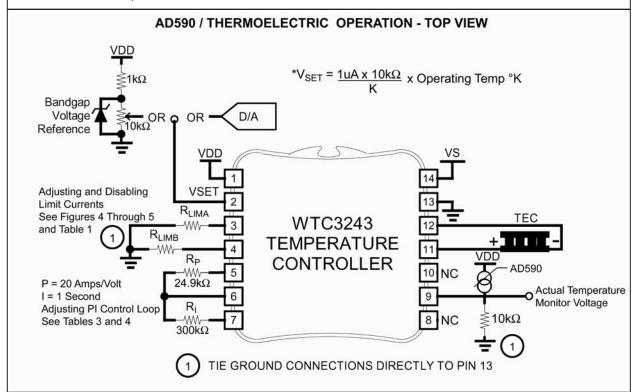
# LM335 / RESISTIVE HEATER OPERATION - TOP VIEW



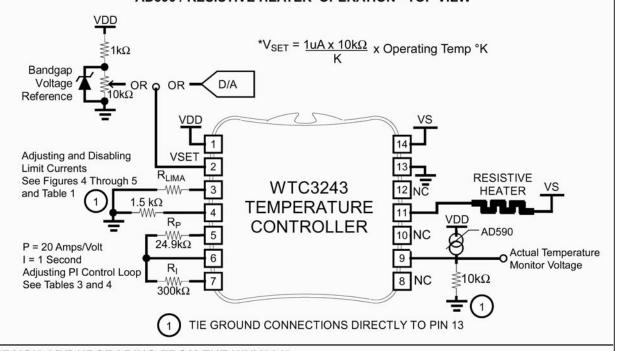
#### IF YOU ARE UPGRADING FROM THE WHY5640:

# 10. OPERATING WITH AD590 TYPE TEMPERATURE SENSORS

The following diagrams demonstrate how to configure the WTC3243 for operation with an Analog Devices AD590 Temperature Sensor.



## AD590 / RESISTIVE HEATER OPERATION - TOP VIEW



# IF YOU ARE UPGRADING FROM THE WHY5640:

# 11. HELPFUL HINTS

# **Selecting a Temperature Sensor**

Select a temperature sensor that is responsive around the desired operating temperature. The temperature sensor should produce a large change in sensor output for small changes in temperature. Sensor selection should maximize the voltage change per °C for best stability.

Table 5 compares temperature sensors versus their ability to maintain stable load temperatures with the WTC3243.

#### **Mounting the Temperature Sensor**

The temperature sensor should be in good thermal contact with the device being temperature controlled. This requires that the temperature sensor be mounted using thermal epoxy or some form of mechanical mounting and thermal grease.

Hint: Resistive temperature sensors and LM335 type temperature sensors should connect their negative termination directly to Pin 13 (GND) to avoid parasitic resistances and voltages effecting temperature stability and accuracy.

Avoid placing the temperature sensor physically far from the thermoelectric. This is typically the cause for long thermal lag and creates a sluggish thermal response that produces considerable temperature overshoot near the desired operating temperature.

# **Mounting the Thermoelectric**

The thermoelectric should be in good thermal contact with its heatsink and load. Contact your thermoelectric manufacturer for their recommended mounting methods.

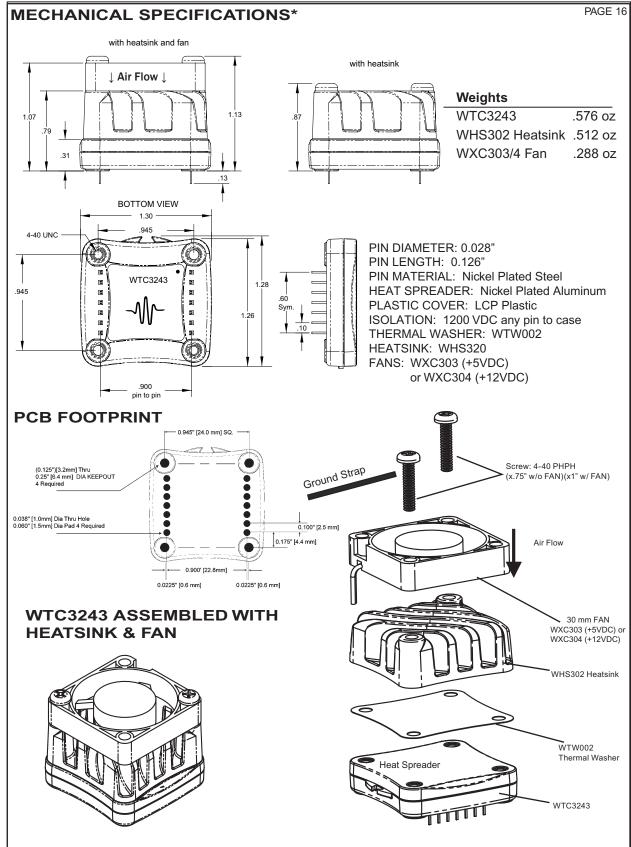
#### **Heatsink Notes**

If your device approaches the setpoint temperature but then drifts away from the setpoint temperature towards ambient, you may be experiencing a condition known as thermal runaway. This is caused by insufficient heat removal from the thermoelectric's hot plate and is most commonly caused by an undersized thermoelectric heatsink.

Ambient temperature disturbances can pass through the heatsink and thermoelectric and affect the device temperature stability. Choosing a heatsink with a larger mass and lower thermal resistance will improve temperature stability. Active cooling of the thermoelectric's heat sink may be required.

**Table 5**Temperature Sensor Comparison

SENSOR	Thermistor	[RTD	AD590	LM335
RATING	Best	Poor	Good	Good



\*All Tolerances are +/- 5%

**Noise Reduction**: Grounding the heatspreader (metal plate on top of the controller) will reduce electrical noise. In the case where a heatsink or fan is attached, connect the strap on top of the unit with the connecting screws.

# **CERTIFICATION AND WARRANTY**

#### **CERTIFICATION:**

Wavelength Electronics (WEI) certifies that this product met it's published specifications at the time of shipment. Wavelength further certifies that its calibration measurements are traceable to the United States National Institute of Standards and Technology, to the extent allowed by that organization's calibration facilities, and to the calibration facilities of other International Standards Organization members.

#### WARRANTY:

This Wavelength product is warranted against defects in materials and workmanship for a period of 90 days from date of shipment. During the warranty period, Wavelength will, at its option, either repair or replace products which prove to be defective.

#### WARRANTY SERVICE:

For warranty service or repair, this product must be returned to the factory. An RMA is required for products returned to Wavelength for warranty service. The Buyer shall prepay shipping charges to Wavelength and Wavelength shall pay shipping charges to return the product to the Buyer. However, the Buyer shall pay all shipping charges, duties, and taxes for products returned to Wavelength from another country.

# LIMITATIONS OF WARRANTY:

The warranty shall not apply to defects resulting from improper use or misuse of the product or operation outside published specifications.

No other warranty is expressed or implied. Wavelength specifically disclaims the implied warranties of merchantilability and fitness for a particular purpose.

## **EXCLUSIVE REMEDIES:**

The remedies provided herein are the Buyer's sole and exclusive remedies. Wavelength shall not be liable for any direct, indirect, special, incidental, or consequential damages, whether based on contract, tort, or any other legal theory.

#### NOTICE:

The information contained in this document is subject to change without notice. Wavelength will not be liable for errors contained herein or for incidental or consequential damages in connection with the furnishing, performance, or use of this material. No part of this document may be photocopied, reproduced, or translated to another language without the prior written consent of Wavelength.

#### SAFETY:

There are no user serviceable parts inside this product. Return the product to Wavelength Electronics for service and repair to ensure that safety features are maintained.

#### LIFE SUPPORT POLICY:

As a general policy, Wavelength Electronics, Inc. does not recommend the use of any of its products in life support applications where the failure or malfunction of the Wavelength Electronics, Inc. product can be reasonably expected to cause failure of the life support device or to significantly affect its safety or effectiveness. Wavelength Electronics, Inc. will not knowingly sell its products for use in such applications unless it receives written assurances satisfactory to Wavelength Electronics, Inc. that the risks of injury or damage have been minimized, the customer assumes all such risks, and there is no product liability for Wavelength Electronics, Inc. Examples of devices considered to be life support devices are neonatal oxygen analyzers, nerve stimulators (for any use), auto transfusion devices, blood pumps, defibrillators, arrhythmia detectors and alarms, pacemakers, hemodialysis systems, peritoneal dialysis systems, ventilators of all types, and infusion pumps as well as other devices designated as "critical" by the FDA. The above are representative examples only and are not intended to be conclusive or exclusive of any other life support device.



WAVELENGTH ELECTRONICS, INC. 51 Evergreen Drive Bozeman, Montana, 59715

phone: (406) 587-4910 Sales and Technical Support

fax: (406) 587-4911

e-mail: sales@teamwavelength.com web: www.teamwavelength.com